

Product Description:
Single Seat Steel Glider
Pack Number(1pc)

PARTS LIST:

* PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE.

| | | | | | | | | |
|------------------|----------------------|-------------|-------------------|----------------|----------------------------|-------------------|-------------------|------------------|
| A | B | C | D | E | F | G | H | J |
| | | | | | | | | |
| BACK | SEAT | GLIDER BASE | FORWARD CROSS BAR | REAR CROSS BAR | GLIDER ARM | 1/4" X 1.5MM BOLT | 1/4" X 3.7MM BOLT | 1/4" X 40MM BOLT |
| 1 | 1 | 1 | 1 | 1 | 2 | 4 | 4 | 4 |
| I | K | L | M | N | O | P | Q | |
| | | | | | | | | |
| 1/4" X 50MM BOLT | Ø6.5 X 1.0 MM WASHER | 1/4" NUT | PVC BOLT COVER | NUT COVER | Ø6.5 X 6 MM PLASTIC WASHER | HEX WRENCH | HEX BOLT DRIVER | |
| 4 | 20 | 12 | 16 | 12 | 4 | 1 | 1 | |

WARNINGS:

- Read all instructions before assembling.
- Failure to follow the assembly instructions may result in potential injury or damage.
- Chair has been tested for use at up to 250 lbs.

ASSEMBLY STEPS:

Step 1: Identify all parts packed in carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching.

IMPORTANT NOTE: TWO PEOPLE ARE RECOMMENDED FOR PROPER ASSEMBLY.

Step 2: Place the glider seat(B) on a solid flat surface. Position the glider back (A) as shown in *Figure 1* so that the holes in the glider back align with the holes in the glider seat. Insert 1/4" x 1.5mm bolts (G) through the holes of the glider back (A) and then through the holes in the glider seat(B). Add a 1/4" nut (L) to the end of each bolt. Tighten using hex wrench(P) and hex bolt driver (Q). **Do not over tighten.** Cover nuts and bolts with covers(M&N). Repeat entire procedure for remaining glider seat and glider back.

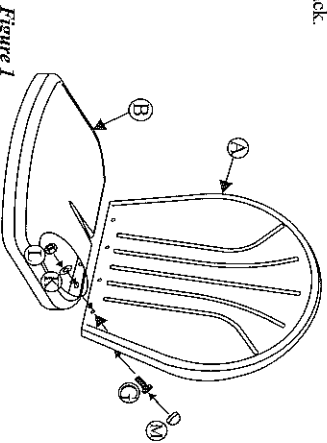


Figure 1

Step 3 : Attach glider arm to glider seat (B) and glider back (A) using 1/4" x 3.7mm bolts(H), 1/4" x 40mm bolts(J), 6.5 x 1.0 washers(K), and 1/4" nuts(L) as shown in *Figure 2*. Note that the 1/4" x 3.7mm bolts(H) are inserted into the top of the pair of holes on both the glider back and glider seat. Tighten with hex wrench(P) and hex bolt driver(Q). **Do not over tighten.** Repeat for remaining glider arm. Cover nuts and bolts with covers(M&N).

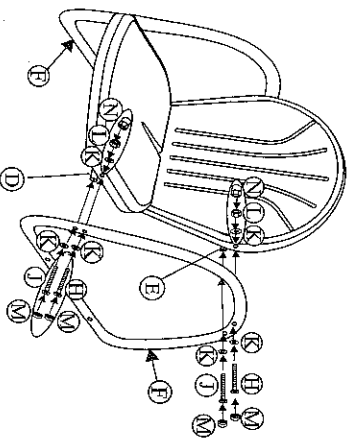


Figure 2

NOTE: Test the operation of the glider. Gliding motion should be smooth. If nuts and bolts are either too loose or too tight, glider will not function properly or safely. Adjust the tension by tightening or loosening the glider brackets, nuts and bolts.

Step 4: Place the glider seat assembly over the glider base/glider bracket assembly. Attach glider seat assembly to the other end of each of the glider brackets using 1/4" x 50 mm bolts(I), 6.5 x 1.0 mm washers(K), 6.5 x 6 plastic washers(O), and 1/4" nuts as shown in *Figure 3*. Note the exact order of assembled parts from outside in ward) bolt(I)-washer(K)-glider bracket-plastic washer(O)-glider base (C)-washer(K)-nut(L). Tighten using hex wrench(P) and hex bolt driver(Q). **Do not over tighten.** Repeat on opposite side. Cover nuts and bolts with covers (M&N).

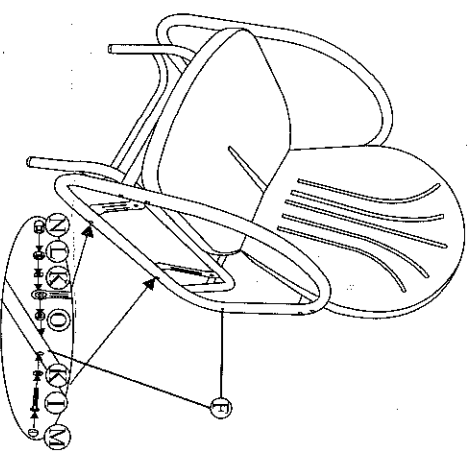


Figure 3

DO NOT OVER TIGHTEN BOLTS USED IN ASSEMBLY OF GLIDER BRACKETS OR GLIDER WILL NOT FUNCTION PROPERLY.